

Fast & Flexible Mounter



Next Generation Medium Speed Chip Mounter **DEC/N** *s*1

- Improves actual productivity
- Improves placement quality
- Reduces loss rate

As a chip mounter which was developed focusing on visible improvements, one of the three major indexes, this chip mounter provides the optimum productivity necessary for batch production.

Specifications

Model Name			<i>DEC</i>ΛΝ <i>s</i> 1
Alignment			Fly Camera + Fix Camera
The number of spindles			10 spindles x 1 Gantry
Placement Speed			47,000 CPH (Optimum)
Placement Accuracy	Chip		±28μm @ Cpk≥ 1.0
	IC		±35μm @ Cpk≥ 1.0
Component Range	Fly Camera		03015 ~ 🗆 16mm
	Fix Camera		~ □ 42mm (Standard) □ 42mm ~ □ 55mm (MFOV) L55mm ~ L75mm Connector (MFOV)
	Max. Height		10mm (Fly), 15mm (Fix)
PCB Size (mm)	Min.		50(L) x 40(W)
	Max	Standard	510(L) x 510(W)
	MdX.	Option	~ Max. 1,500(L) x 460(W)
PCB Thickness (mm)			0.38 ~ 4.2
Feeder Capaci	ty	Standard	60ea / 56ea (Fixed feederbase / Docking Cart)
(8mm standar	d)	Option	120ea / 112ea (Fixed feederbase / Docking Cart)
Utility	Power		3Phase AC200 / 208 / 220 / 240 / 380 / 415V
			Max. 3.5kVA
	Air Consumption		5.0~7.0kgf/cm ²
			50Nℓ/min (Vacuum Pump)
Weight (kg)			Approx. 1,600
External Dimension (mm)			1,430(L) x 1,740(D) x 1,485(H)

Highest Performance among Chip Mounters of the Same Class

Highest Applicability of Medium Speed Chip Mounters to PCBs

- 510 x 510mm (standard) / 1500 x 460mm (option)
- Possible to produce PCBs up to 1,500mm(L) x 460mm(W) in size



Expands the Component Recognition Range with a High Pixel Camera

• The fly camera can recognize all chips of 03015 ~ \Box 16mm



Improves Simultaneous Pickup Rate

• Arranges pocket positions automatically through communication between the machine and feeder

Improves the Placement Speed of an Odd-Shape Component

• Increases speed by approximately 25% by optimizing the fix camera recognized motion sequence

Increased Convenience of Operation

Reduces the Teaching Time of a Large Odd-shape Component

- Expanded FOV of Fiducial Camera: \Box 7.5mm $\rightarrow \Box$ 12mm
- Reduces the time to teach the component pickup/placement point and improves the convenience of teaching

Maintains the Pickup Coordinate of the Common Feeder

• When changing a model, reduces the model changing time by succeeding the pickup information of a similar model

Unifies the Chip Component Lighting Level

 By setting the same lighting value collectively, minimizes the lighting changing time, removes the productivity deviation by machine and improves the convenience of part DB management

Places Microchips Stably

Recognizes the Nozzle Center

• Improves the microchip loss rate and placement quality by preventing the occurrence of air leaks



Run Time Calibration

 Maintains placement accuracy by performing automatic calibration during production



Auto Maintenance Prevents Pickup Error and Maintains Placement Quality *

- Measures pneumatic pressure and flow rate of the nozzle and shaft
- Removes foreign materials on the nozzle and shaft by high pressure air blast

Support of Multi-vendor Component *

 It's possible to manage the same components supplied by two suppliers in one part name, so it's Possible to perform production continuously without changing the PCB program for the components supplied by different vendors

Teaches Large-sized Components Easily (Panoramic View)

- Performs split-recognition of a large-sized component that is out of the camera recognition range (FOV) and merges split component images into a single image before displaying.
- Easily teaches the pickup/placement position of a large-sized component
- * Since this is under development, it will be available for Auto Maintenance function in December 2018 and Multi-Vendor function in October 2018.



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